

PurgeMax® Dosage Chart

Screw Diameter (mm)	Machine Tonnage (T)	Capacity (g)	Blowing Capacity (L)	Dosage (In Packets)		
				Injection Moulding	Extrusion	Blow Moulding
				No. of Packets	No. of Packets	No. of Packets
Below 26	Below 50	Below 50		1	1-2	
26-45	50-199	50-399	Below 3	1-2	2-4	1-2
46-85	200-499	400-1,999	3-5	2-4	4-8	2-4
86-125	500-999	2,000-5,999	6-11	4-7	8-14	4-7
126-165	1,000-1,999	6,000-14,999	12-300	7-9	14-18	7-9
166-205	2,000-2,999	15,000-29,999		9-12	18-24	
206-245	3,000-5,000	30,000-60,000		12-15	24-30	